






OPERATING INSTRUCTIONS FOR THE MODEL 85B



SAFETY PRECAUTIONS FOR THE MODEL 85B

-  **System Under Pressure:** Shut off air supply and disconnect air hose before disassembling or disconnecting parts.
-  **Flying Debris:** During boring, chips may be ejected. Stay behind control panel and wear safety glasses to prevent eye injury.
-  **Pinch Points:** Keep hand clear of carriage assembly. Hands or fingers caught between carriage and frame may be seriously injured.
-  **Moving Parts:** When moving drill unit, use carriage lock to prevent assembly from sliding onto hands or fingers.
-  **Heavy Load:** Use handles to reposition the drill unit. Weight of the drill unit may cause back strain if improperly lifted.

SAFETY PRECAUTIONS FOR THE MODEL 85B (continued)



Loud Noise: Wear ear protection to prevent eardrum damage from air compressor.



Dust: Wear a dust protection mask to protect from concrete dust.



High Pressure: High pressure from the air compressor can damage the drill, and can void the warranty.



Lifting The Drill Unit: when using a lifting device to pick up the drill unit, use a strap or chain which is rated for the proper weight, and attach to the lifting bale on the drill unit. Be sure carriage lock is in place.

ATTACHING THE HOSE THE DRILL UNIT

- The Model 85B requires a minimum $\frac{3}{4}$ " ID hose, and an air compressor with a minimum 32 cfm. Blow the hose out before connecting to the E-Z Drill to prevent any debris from entering the system.
- Make sure all safety precautions are followed with the hose and all hose connections.
- **IMPORTANT: AIR COMPRESSOR MUST MAINTAIN 100-110 PSI WHILE DRILL IS DRILLING**

Make sure all safety precautions are followed with the hose and all hose connections.



MOVING AND POSITIONING THE DRILL

- Lift the drill into position where the front stabilizer bar rests on the concrete, then move the drill forward until the bit contacts the concrete. Line the drill unit up so that it is perpendicular to the concrete slab.



Heavy load



MOVING AND POSITIONING THE DRILL

- Remove the carriage lock



Pinch point



SETTING AND ADJUSTING THE FEED PRESSURE

- To make the feed pressure adjustment to the drill, place the Feed Control Valve into the “In” position.



SETTING AND ADJUSTING THE FEED PRESSURE

- Check the gauge on the control panel. It should be set at approximately 20 psi.




SETTING AND ADJUSTING THE FEED PRESSURE


- To make an adjustment on the Regulator, lift up the regulator knob, and turn it clockwise to increase the feed pressure, and turn it counter-clockwise to decrease the feed pressure. After you finish, push the knob down until it clicks.



SETTING AND ADJUSTING THE FEED PRESSURE

- Flip the power lever switch to the “ON” position. The drill will start drilling. The drill should move forward into the concrete with a slight “quiver” as it drills. If it is “bouncing”, it means it does not have enough feed pressure. Lift up and slowly turn the regulator knob clockwise until the “bouncing” stops and you still have good rotation on the bit.

 **Flying Debris:** During boring, chips may be ejected. Stay behind control panel and wear safety glasses to prevent eye injury.

 **Loud Noise:** Wear ear protection to prevent eardrum damage from air compressor.

 **Dust:** Wear a dust protection mask to protect from concrete dust.



SETTING AND ADJUSTING THE FEED PRESSURE

- If the bit is not turning freely, you will need to decrease the feed pressure by slowly turning the regulator knob counter-clockwise until the bit is turning freely.
- After setting the feed pressure at the appropriate level, push the regulator knob back down to lock it into place.



SETTING AND ADJUSTING THE FEED PRESSURE

- **IMPORTANT:** If a Vertical Conversion Kit is ever installed so that the Model 85B can drill vertical holes, the feed pressure will need to be reduced approximately 5-9 psi.

⚠ WARNING *TOO HIGH FEED PRESSURE WILL CAUSE THE MACHINE TO TIP OVER WHEN YOU ENGAGE THE FEED CONTROL VALVE TO THE “IN” POSITION*

DRILLING OPERATION

- After all adjustments have been made and you are now ready for production drilling, follow the next steps in proper order to insure maximum production and prevent unnecessary damage to the drill.
- Place the Feed Control Valve in the “In” position.



DRILLING OPERATION

- After the bits make contact with the concrete, place the toggle switch to the “ON” position.



Pinch Points: Keep hand clear of carriage assembly. Hands or fingers caught between carriage and frame may be seriously injured.



DRILLING OPERATION

- After the drill reaches its preset drill depth, it is imperative that you immediately turn the drill off. This prevents “dry-firing” (the drill is running with no pressure against the bit), which can cause extreme damage to the drill.



DRILLING OPERATION

- After the drill has finished drilling and has been turned off, place the Feed Control Valve in the “OUT” position to retract the bit from the holes.
- NOTE: If the drill bit is stuck in the hole and won't retract, simply turn on the toggle switch to momentarily rotate the bit. As soon as it begins to retract, turn the drill off.



DRILLING OPERATION

- Lift the drill unit to the next hole location. When the unit is in position for the next hole, repeat previous instructions.



Heavy Load: Use handles to reposition the drill unit. Weight of the drill unit may cause back strain if improperly lifted.



DRILLING OPERATION

- **IMPORTANT:** Do not turn the drill on before the bit is in contact with the concrete, or leave it on while retracting. This causes “dry-firing” (drills are running with no pressure against the bit). This will cause extreme damage to the drills.

DRILLING OPERATION

- When you are finished drilling and want to move the unit to another location, turn off the air supply. Before disconnecting the air hose, bleed off any air in the system by turning on the toggle switch until all the air is released from the drill unit.
- Lock the carriage lock.

