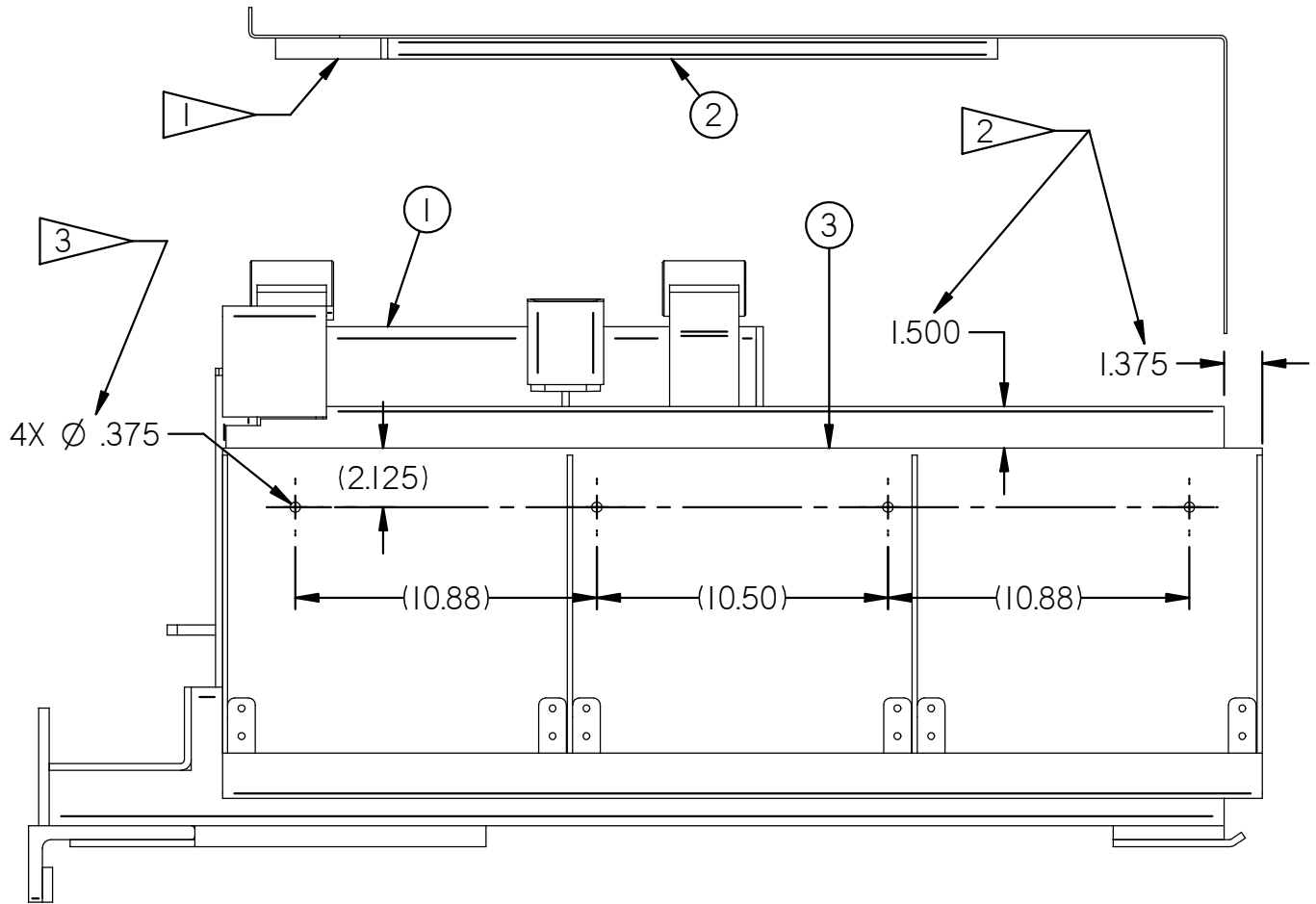


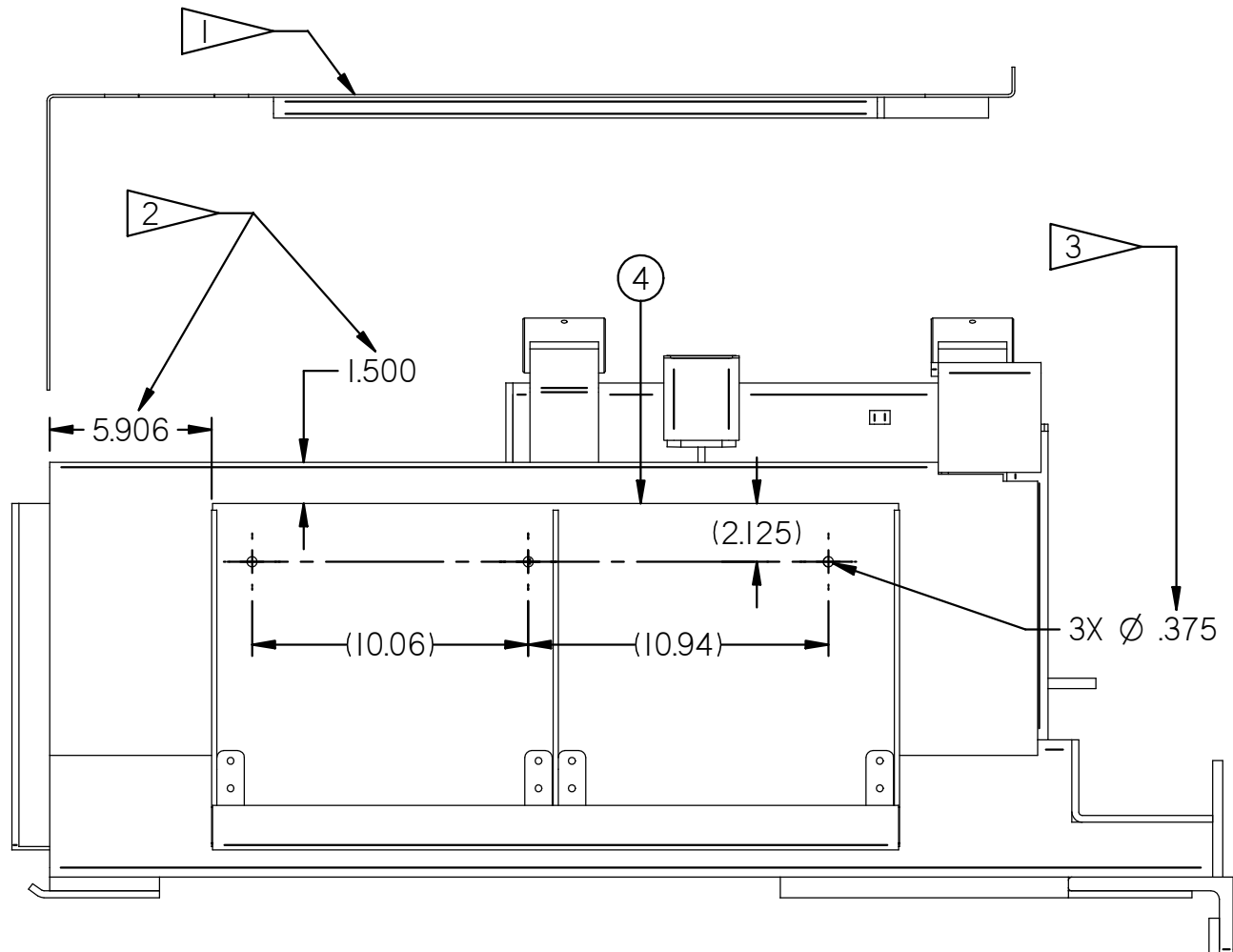
# 210-3, -4, -5 EQMT QMP VACUUM SYSTEM RETROFIT - PAGE 01



Item No.	Part No.	Quantity	Description
1	HYD3001	1	BACKHOE MAIN FRAME
2	HYD3031	1	COVER ASSEMBLY (210-3/4/5 EQ. MT.)
3	MFA069996Q	1	3 BUCKET PANEL ( RIGHT )
4	MFA0699960Q	1	2 BUCKET PANEL ( LEFT )

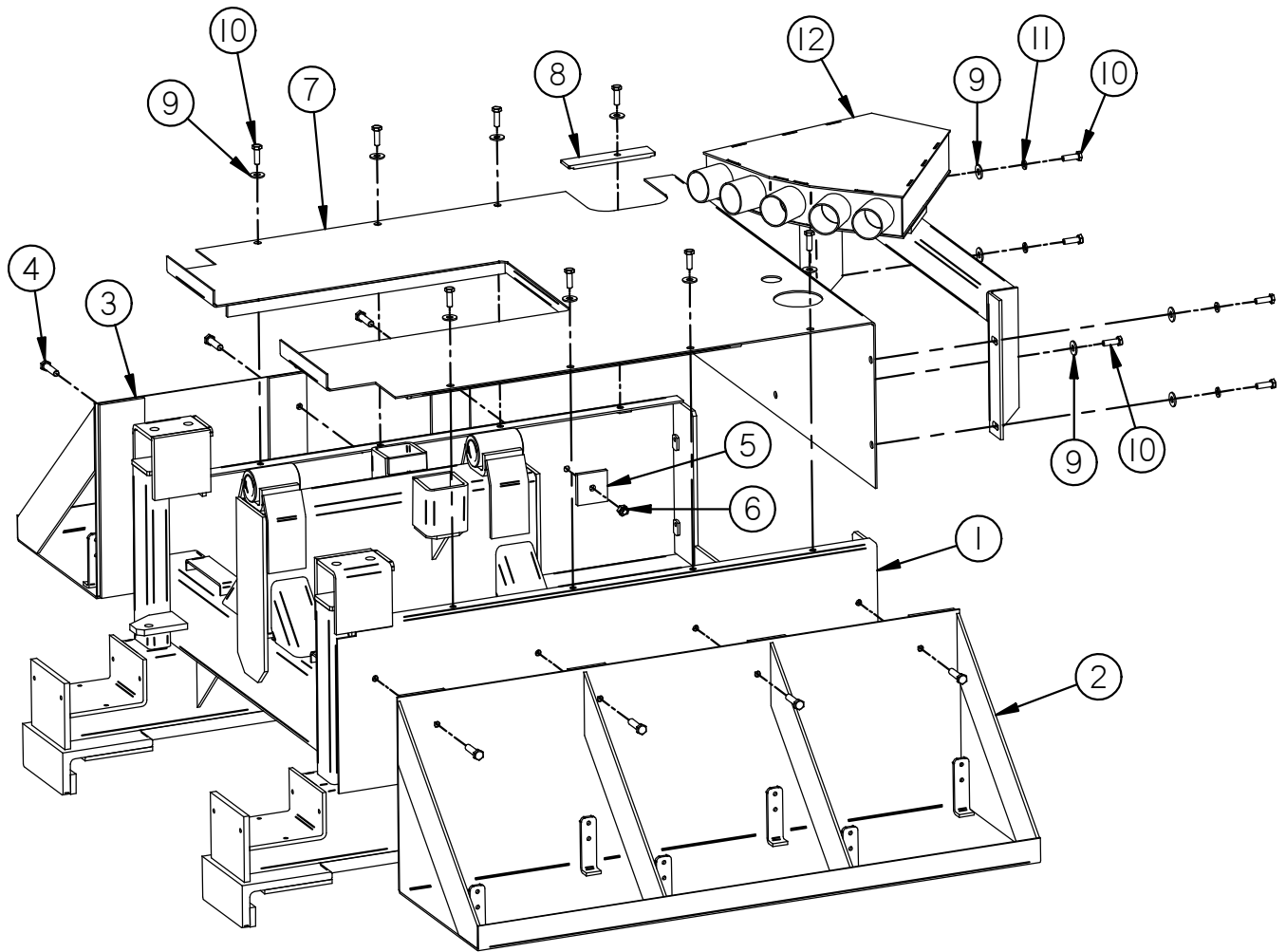
- 1 REMOVE HYD3031 COVER ASSEMBLY
- 2 LOCATE MFA069996Q (3 BUCKET PANEL) TO THE DIMENSIONS SHOWN AND THEN CLAMP IN PLACE
- 3 DRILL Ø .375" THROUGH HOLES TO THE INSIDE OF HYD3001 MAIN FRAME
- 4 BOLT THE PANEL TO THE FRAME WITH 3/8"-16 X 1-1/2" LONG HEX HEAD BOLTS
- 5 AFTER THE HOLES HAVE BEEN DRILL ON BOTH SIDES OF THE FRAME, REASSEMBLE THE COVER WITH MFA069992Q MANIFOLD (SEE PAGE 3 FOR DETAILS)

# 210-3, -4, -5 EQMT QMP VACUUM SYSTEM RETROFIT - PAGE 02



- 1 REMOVE HYD303I COVER ASSEMBLY
- 2 LOCATE MFA0699960Q (2 BUCKET PANEL) TO THE DIMENSIONS SHOWN AND THEN CLAMP IN PLACE
- 3 DRILL  $\text{Ø } .375$ " THROUGH HOLES TO THE INSIDE OF HYD300I MAIN FRAME
- 4 BOLT THE PANEL TO THE FRAME WITH  $3/8$ "-16 X 1-1/2" LONG HEX HEAD BOLTS
- 5 AFTER THE HOLES HAVE BEEN DRILL ON BOTH SIDES OF THE FRAME, REASSEMBLE THE COVER WITH MFA069992Q MANIFOLD (SEE PAGE 3 FOR DETAILS)

# 210-3, -4, -5 EQMT QMP VACUUM SYSTEM RETROFIT - PAGE 03



Item No.	Part No.	Quantity	Description
1	HYD3001	1	BACKHOE MAIN FRAME
2	MFA069996Q	1	3 BUCKET PANEL ( RIGHT )
3	MFA0699960Q	1	2 BUCKET PANEL ( LEFT )
4	254I BLT	7	3/8" NC X 1.50" HX HD BOLT
5	MFA0699963Q	7	SQUARE BOLT SPACER
6	2727NUT	7	3/8" NC NYLON INSERT LOCKNUT
7	HYD3031	1	COVER ASSEMBLY (210-3/4/5 EQ. MT.)
8	HYD30310	1	TOP PANEL TIE DOWN
9	2800 WAS	13	5/16" FLAT WASHER
10	2520 BLT	13	5/16" NC X 1.00" HX HD BOLT
11	2810 WAS	4	5/16" LOCK WASHER
12	MFA069992Q	1	BACKHOE VACUUM MANIFOLD